

This Weekend

Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

*ASAP***D4021-5****Job Sheet 172102**

Part No: D4021-5

Job Qty: *4* ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/18/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		2/17/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	40 pcs		2/17/18	0.00	1.88	Waterjet1		<i>AK 18-2-20</i>
120	QC	40 pcs		2/17/18	0.00	0.00	QC8		<i>38</i>
130	Powdercoat	40 pcs		2/18/18	0.00	0.67	Powdercoat2		<i>BE 18-02-22</i>
135	QC	40 pcs		2/18/18	0.00	0.00	QC3		<i>38</i>
140	Packaging	40 pcs		2/18/18	0.00	0.00	Packaging3		<i>11 18-2-22</i>
150	QC21-SA	40 Ea		2/18/18	0.00	0.00	QC21		

Part Op 100 - Cut as per dwg D4021
Descriptions:

*M138467**START: 10:45 AM CUT: 4:00 PM FINISH: 11:15***Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2.4880 sf (.0622 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA <i>5021855</i>	2	24	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193	<i>0.194</i> Diameter	
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470	<i>3.496</i>	
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530	<i>2.566</i>	
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780	<i>0.811</i>	
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050	<i>0.059</i>	

Plex 2/12/18 2:17 PM dart.leroux,jason



Container No: S043727



Part: D4021-5

Job No: 172102

Serial No/Batch: S043727

Revision: D4021

Inspector:

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Date: 02/20/18